

Date: Thursday, 03/07/2008 10:42:09 AM
 User: Melanie Fauteux











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCK PLATE
Job Number : 40212	
Estimate Number : 10332	
P.O. Number :	Part Number : D2534
This Issue : 03/07/2008 S.O. No. :	Drawing Number : D2534 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D
Previous Run : 37919	Material :
Written By :	Due Date : 10/07/2008 Qty: <u>58</u> Um: Each
Checked & Approved By : <u>mf 08-07-03</u>	
Comment : Est Rev:A New Issue 05-11-07 JLM	
Est Rev:B Now on Waterjet 06-06-20 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		
	Comment: Qty.: 0.0448 sf(s)/Unit Total : 1.7934 sf(s) 304/316 .125 Sheet (M304S11GA) Batch: <u>108156</u> <u>B 8-7-24</u>	
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev: <u>D</u> <u>B 8-7-24</u> Prog Rev: <u>D</u> <u>2-Deburr if necessary</u> <u>8-8-11</u> <u>JD</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>B 8-7-24</u>	
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK <u>8 08/08/12</u> <u>(x58)</u> <u>counters</u>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>P. Oural</u> <u>8/8/12</u> <u>Sp</u>	

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



58

Comment: FINAL INSPECTION/W/O RELEASE

208/08/12

Job Completion



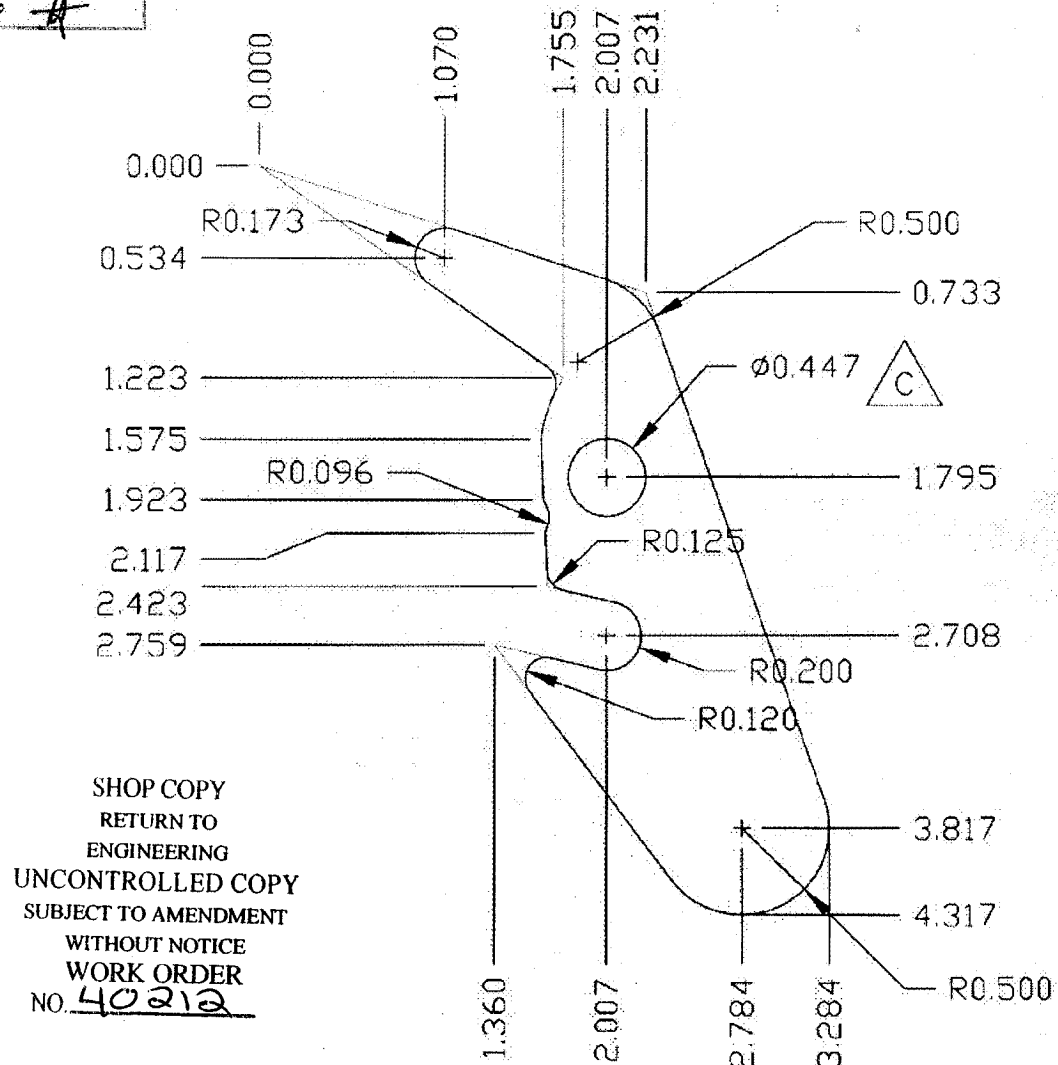
U 08/08/12

DART

DESIGN B WILLIAMS	DRAWN BY PH	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2534	REV. D SHEET 1 OF 1
DATE 04.12.14	TITLE LOCK PLATE		SCALE 1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED

04.12.16 [Signature]

**D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD		Work Order:	B 40212
Description: Lock Plate		Part Number:	D2534
Inspection Dwg: D2534 Rev: D		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.447	+0.006/-0.001	.447	X			
R0.500	+/-0.010	.500	X			
R0.173	+/-0.010	.173	X			
R0.096	+/-0.010	.096	X			
R0.125	+/-0.010	.125	X			
R0.120	+/-0.010	.120	X			
R0.200	+/-0.010	.200	X			
0.125	+/-0.010	.115	X			

Measured by: <i>B</i>	Audited by: <i>J</i>	Prototype Approval:	N/A
Date: 8-7-23	Date: 08/06/12	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	<i>[Signature]</i>